

# Work Order ID 58479

May 7, 2010 10:27:07 AM



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Item ID: D206-739-011

Accept



Setup Start



Revision ID:

Item Name: Dual Disabling

Stop



Start Date: 07/05/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-739-011CHG002

Cy20A

8/06/20

10/05/20

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

10/05/20

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.

8/06/20

10/05/20

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Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-739-

011 ☐ Location: 22 ☐ PPP Rev: B☐ Record Key  
D3393-Numbers For The Following: ☐ D3370-041041 Cy200Cy200A

10-5-20  
PS

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

MF  
10-5-20

# Picklist Print

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Work Order ID: 58479

Parent Item: D206-739-011

Parent Item Name: Dual Disabling


Comments: IPP Rev:E Re-Format 05-11-14 JLM

Start Date: 07/05/2010

Required Date: 14/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3370-041  Pedal Lock Assembly		Manufactured	No			120	Each	13.0000	1			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST492	13	
44257	3	44257
45749	3	
47276	2	
50718	5	

D3393-041

  
Battery Lock Assembly

Manufactured No

120 Each 3.0000

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST486	3	
58402	3	

58640

*Rec'd 7/20/10*

## 4.0 PARTS LIST

QTY	Part Number	Description
	D206-739-011	DUAL DISABLING KIT
	D3370-041	TAIL ROTOR PEDAL DISABLING KIT
	D3370-051	* PEDAL LOCK ASSEMBLY
	D3384-041	* CYCLIC SOCK
	FX-81	* 1/2" -20 SOCKET HEAD CAP SCREW
2	AN960-416	* WASHER
1	D3373-5K	** KEY, REPLACEMENT
	D3393-041	BATTERY DISABLING KIT
	D3373-1K	** KEY, REPLACEMENT

\* shown for reference only, part is included in D3370-041 assembly above

\*\* shown for reference only, p/n for ordering replacement keys

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries